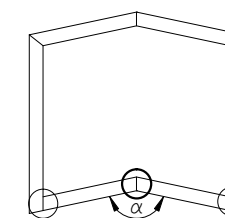
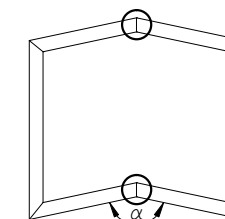
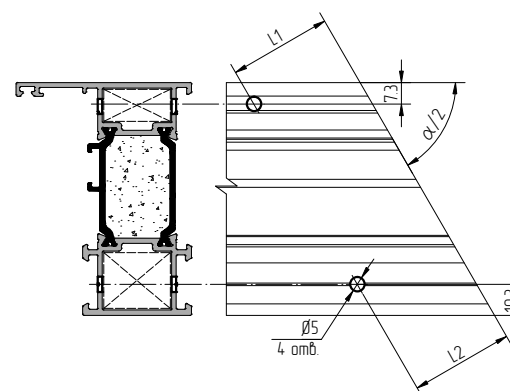
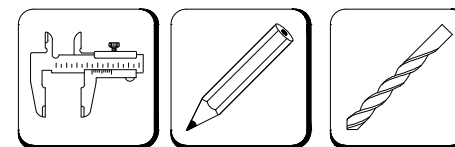
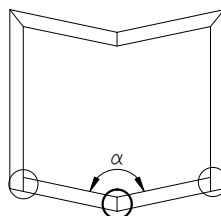
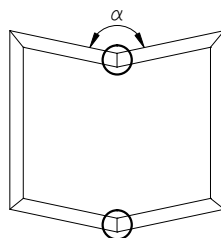
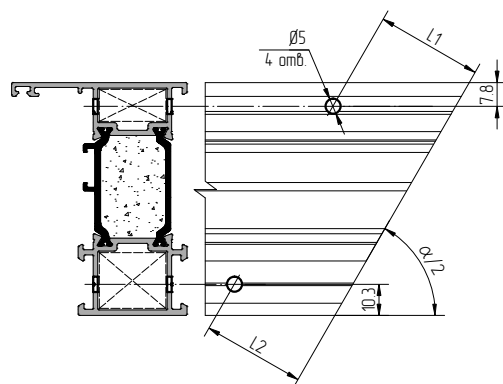
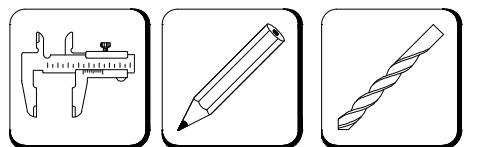


Обработка профиля для углового соединения методом штифтования



Угол α , °	АУРС W77.3.0102		АУРС W77.3.0103, АУРС W77.3.0123	
	L1	L2	L1	L2
90	28.6	26.2	28.6	26.2
95	29.8	27.6	29.8	27.6
100	31.0	29.0	31.0	29.0
105	32.1	30.3	32.1	30.3
110	33.2	31.6	33.2	31.6
115	34.2	32.8	34.2	32.8
120	35.1	34.0	35.1	34.0
125	36.0	35.1	36.0	35.1
130	36.8	36.1	36.8	36.1
135	37.5	37.1	37.5	37.1
140	38.1	37.9	38.1	37.9
145	38.7	38.7	38.7	38.7
150	39.2	39.5	39.2	39.5
155	39.7	40.2	39.7	40.2
160	40.0	40.7	40.0	40.7
165	40.3	41.2	40.3	41.2
170	40.5	41.7	40.5	41.7
175	40.6	42.0	40.6	42.0
180	40.7	42.3	40.7	42.3

Угол α , °	АУРС W77.3.0102		АУРС W77.3.0103, АУРС W77.3.0123	
	L1	L2	L1	L2
90	28.6	27.9	28.6	27.9
95	29.8	29.3	29.8	29.2
100	31.0	30.6	31.0	30.5
105	32.1	31.9	32.1	31.8
110	33.2	33.0	33.2	33.0
115	34.2	34.2	34.2	34.1
120	35.1	35.2	35.1	35.2
125	36.0	36.2	36.0	36.2
130	36.8	37.2	36.8	37.1
135	37.5	38.0	37.5	38.0
140	38.1	38.8	38.1	38.8
145	38.7	39.5	38.7	39.5
150	39.2	40.1	39.2	40.1
155	39.7	40.7	39.7	40.7
160	40.0	41.2	40.0	41.2
165	40.3	41.6	40.3	41.6
170	40.5	41.9	40.5	41.9
175	40.6	42.1	40.6	42.1
180	40.7	42.3	40.7	42.3